

# **Certificate of Quality**

The Polyethersulfone Membrane Capsule filters have been manufactured in a **mdi** facility in compliance with **ISO 9001** regulations using **validated production processes**.

# AseptiCap KS PES Membrane Capsule Filters

Catalog No. : DKS15336DDXX101

Type : DKS

Pore Size : 0.1 μm (0.2 μm + 0.1 μm)

Lot Number : DK9997G SI.No. 005

#### **SPECIFICATION**

Length	5"
Filter Media	Polyethersulfone Membrane
Drainage Layers	Polyester
Differential Pressure	< 4Kg/cm² at 30 °C
Housing	Polypropylene
Maximum Operating Temperature	80 °C @ < 2 Kg/cm²
Sterilization	25 autoclaving cycles at 125 °C of 30 minutes each

## **LOT RELEASE CRITERIA**

**100% Integrity Tested** : The Capsule filters have been tested for integrity by Air Diffusion Flow Test using

purified water and Bubble Point Test using 50% IPA/Water solution.

Diffusion flows were: ≤ 8 ml/min @ 3.52 kg/cm<sup>2</sup>

Bubble point was:  $\geq$  31 psi (2.14 Bar).

**Water Flow Rate** :≥ 3.5 lpm @ 0.70 Kg/cm² @ 27 °C

**VALIDATED FOR** 

**Heat Stability** : Maintains integrity after 25 autoclaving cycles at 125 °C of 30 minutes each.

**Extractable** : Within limits as specified in USP

Oxidizable matter : Passes test as per USP.

Blosafety : Passes Biological Reactivity Tests, In Vivo for Class VI plastic as described

in USP <88>.

**Cytotoxicity** : Passes Biological Reactivity Tests, *In Vitro* as described in USP <87>.

**Indirect Food Additives** : Passes as per FDA 21CFR 177.1520(a)1(i).

Particle Release : Passes test as per USP <788>, "Particulate matter in Injections".

Fiber Release : Complies with FDA 21CFR 210.3(b)(6).

## **CUSTOMER SUPPORT**

**mdi** offers its unique interdisciplinary skills to provide solutions to specific problems. Please contact our factory or the local application specialist.

Head of Quality Assurance

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